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jc905 U.S. PTO

PATENT

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Docket No. 17499

Express Mail No. EL046239256US

Date: October 3, 2000

jc825 U.S. PTO
09/678516
10/03/00

TRANSMITTAL OF PATENT APPLICATION FOR FILING

Dear Sir:

Transmitted herewith for filing is a patent application of:

Inventor(s): Randy Gray Simmons, Don Kevin Willis and Kevin John Peterson

For: Compliant Modular Jack

Enclosed are papers, identified as follows:

- ☒ Specification and Claims
- ☒ Declaration or Oath and Petition, Power of Attorney
_____ To follow if this line is checked
- ☒ Sheets of Drawings
- ☒ Informal if this line is checked
- _____ Certified Copy of Priority Document

— This application claims the benefit under 35 USC §119(e) of a prior U.S. Provisional Application. Please amend the Specification by inserting, before the first line, the following sentence:
"This application claims the benefit of U.S. Provisional Application(s) No(s). , filed December ."

An Assignment is:

- ☒ enclosed, signed by the inventor and the requisite cover sheet therefor; or
- _____ to follow if this line is checked.

A filing fee is calculated as follows:

Basic Fee	=	\$ 690
Total Claims <u>15</u> minus 20 = * <u>0</u>	X \$ 18 =	\$ 0
Independent <u>2</u> minus 3 = * <u>0</u>	X \$ 78 =	\$ 0
Fee for Multiple dependent claims.....	\$ 260 =	\$ 0

Filing Fee, Charge to Deposit Account No. 23-1950..... \$ 690

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Respectfully submitted,

By

Robert J. Kapalka

Robert J. Kapalka
 Registration No. 34198
 Tyco Technology Resources
 4550 New Linden Hill Road, Suite 450
 Wilmington, DE 19808-2952
 Attorney for Applicant(s)
 Phone: (302) 633-2771
 Facsimile: (302) 633-2776

RJK/pmc

REFERENCE TO RELATED APPLICATION

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This invention relates generally to connectors for electronic communication devices. More specifically, the present invention relates to modular jacks for connecting to telecommunication lines.

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(Connection of Terminal Equipment to the Telephone Network), Subpart F (Connectors), Section 68.500 (1992) which is incorporated herein by reference in its entirety and referred to herein as "RJ-standards." Among other parameters, the RJ-standards provide for contact configurations having a minimum normal force and particular dimensions.

5 Although the RJ-standards provide for reliable and standardized connections, the applicants have identified that the relatively stout connectors mandated by the RJ-standard lack sufficient compliance to accommodate normal misuse. Misuse occurs, for example, when a user inserts an RJ-11 plug into an RJ-45 jack. Such an occurrence is not uncommon since these connectors are often used by people unfamiliar with the differences
10 between the various RJ connectors which resemble each other. Such misuse unfortunately results in the housing around the RJ-11 plug permanently deforming the outer contacts of the RJ-45 connector.

 The applicants have also identified that the lack of compliance of RJ-standard contacts results in limited durability due to the permanent deformation of the contacts after
15 repeated mating cycles. According to the RJ-standard, a connector is rated only for 750 mating cycles. Although such a number may seem adequate, it is quickly reached by many users who may connect and disconnect their portable computers or other communication devices several times a day, every day, for several years. Indeed, it is not uncommon for a user to put a connector through 2,000 mating cycles or more in the life
20 of the communication device. Thus, the RJ-standard of 750 mating cycles is woefully inadequate.

 Therefore, there is a need for a modular jack connection which allows for normal misuse and provides for greater durability. The present invention fulfills this need among others.

BRIEF DESCRIPTION OF DRAWINGS

Figure 1 is a top perspective view of a communication card employing a modular jack assembly of the present invention;

5 1; Figure 2 is a front perspective view of the modular jack assembly shown in Figure

Figure 3 is a back perspective view of the modular jack assembly shown in Figure 1 showing the card edge connector of the modular jack ready for insertion onto a circuit board;

10 1; and Figure 4 is a front perspective view of a cross section of the card shown in Figure

Figure 5 is a back perspective view of the cross section of the card shown in Figure 1.

SUMMARY OF INVENTION

15 The present invention provides for a modular jack connector which allows for normal misuse and a high number of mating cycles by increasing the compliance of the contacts within the connector. It has been found that contacts with greater compliance tend to be more durable and more forgiving of misuse. To improve compliance, the connector has a novel configuration in which the contacts are anchored toward the back of
20 the connector and extend forward such that their free end is toward the front of the connector. By having the end of the contact near the front of the connector free, the contact can accommodate a great deal of misalignment at the front of the connector where

such misalignment is most likely to occur. In addition to having a free front end, the contacts are configured to be more slender than those conforming to RJ-standards, thereby further improving their compliance. Despite deviating from RJ-standards, it has been found that the connectors of the present invention nevertheless provide adequate contact with standard RJ plugs.

Having the rear sections of the contacts secured to the housing also provides for an effective card-edge connector configuration. More specifically, the rear sections of the contacts may be mounted in the housing directly above a card edge-receiving slot to allow the ends of the contacts to extend into the slot. This way, the contact ends make contact with a circuit board when the modular jack assembly is mounted thereon. Such a configuration enables a single contact member to electrically connect the plug to the circuit board thereby eliminating intermediate circuitry and simplifying the modular jack assembly and its connection to the circuit board. Accordingly, this design lowers costs and increases reliability.

Accordingly, one aspect of the invention is a modular jack connector having contacts with high compliance relative to comparable RJ-type connectors. In a preferred embodiment, the connector comprises: (a) a dielectric housing having a front and rear orientation and defining at least one receptacle adapted for receiving a mating plug; and (b) a plurality of contacts disposed in the housing, each contact being secured to a rear portion of the housing, each contact extending forward from the rear portion to a free end such that a portion of the contact electrically connects with a mating plug when the mating plug is received within the receptacle. Preferably, the contacts are configured to provide sufficient compliance such that if an incorrect RJ-standard plug is inserted into the receptacle, the elastic limit of the contacts is not exceeded. To this end, the contacts

preferably are thinner and narrower than those conforming to RJ-standards and have a lower normal force than required under the standard.

Another aspect of the invention is a modular connector having a simple card-edge connector interface. In a preferred embodiment, the housing of the connector described
5 above also comprises a slot on the rear end thereof suitable for receiving the edge of a circuit board. Each contact has a connection portion that extends through the housing and into the slot such that, when the housing is mounted to a circuit board, a portion of the connection portion makes contact with the circuit board.

Another aspect of the invention is a PCMCIA card comprising the modular jack
10 connector of the present invention. In a preferred embodiment, the PCMCIA card comprises: (a) a housing; (b) a circuit board mounted in the housing; and (c) a modular jack connector assembly card-edge mounted to the circuit board, the modular jack assembly comprising: (i) a dielectric housing having a front and rear orientation and defining at least one receptacle adapted for receiving a mating plug; and (ii) a plurality of
15 contacts disposed in the housing, each contact being secured to the a rear portion of the housing, each contact extending forward from the rear portion to a free end such that a portion of the contact electrically connects with a mating plug when the mating plug is received within the receptacle.

DETAILED DESCRIPTION OF PREFERRED EMBODIMENT

20 Referring to the drawings, Figure 1 shows a top perspective view of a communication card 1 comprising a modular jack assembly 2 of the present invention. It will be evident to those skilled in the art that although the invention is described herein with reference to a communications card and RJ-standard plug configurations, the modular

plug of the present invention is not restricted to RJ-type plugs and may be used in any application where a modular connector is connected to a circuit board.

A front perspective view of the connector assembly 2 is shown in Figure 2. As shown, the modular jack assembly 2 comprises a dielectric housing 6 having receptacles 3 and 4 on the front face thereof. Receptacle 3 is configured to receive an RJ-45 plug, while receptacle 4 is configured to receive an RJ-11 plug. In a preferred embodiment, the modular jack assembly 2 has light pipes 5 and 5a extending backward from the rear of the receptacles 3 and 4, respectively. The back ends 20 (only one shown) of light pipes 5 and 5a are positioned such that each aligns with an LED on the printed circuit board when the modular jack assembly 2 is mounted on a card to communicate light from the LED to the back of the receptacles. It should be understood that although the modular jack assembly 2 as shown in Figure 2 integrates two receptacles, the invention covers modular connectors having just one receptacle or two or more receptacles.

Within receptacles 3 and 4 are a plurality of contacts 3a and 4a, respectively. According to the RJ-standards, the RJ-45 receptacle 3 has eight parallel contacts and the RJ-11 receptacle 4 has six parallel contacts. The shape and positioning of the contacts within the receptacles and even the shape and dimensions of the receptacles themselves is governed by the RJ-standards and thus will not be addressed specifically herein.

Figures 4 and 5 show front and back perspective views of a cross-section of the card of Figure 1 taken through the receptacle 3 and along the length of one of the contacts 3a. Each contact comprises a plug-engaging portion 40 and a connection portion 10. The plug-engaging portion 40 is the portion of the contact that is disposed within the receptacle of the modular jack and is preferably flexible such that it deforms or deflects as a modular plug is received within the receptacle. The connection portion 10 of the contact is that

portion of the contact that electrically connects the modular jack to the printed circuit board of the communications device.

Figures 4 and 5 illustrate an important feature of the present invention, namely that the contacts 3a and 4a are secured to the rear of the housing 6 and extend forward to a free end 11. This provides for greater compliance at the front of the receptacle which is where greater misalignment is likely to occur between the receptacle and the mating plug.

These figures also illustrate another feature of the present invention, namely, the card edge connector of the modular jack assembly 2. More specifically, contacts 3a and 4a are secured to the housing 6 directly above a card edge-receiving slot 7 to allow the connection portions 10 of contacts 3a and 4a to extend into the slot. In this way, as shown in Figure 4, portions 12 of the connection portions 10 make contact with pads (not shown) of circuit board 8 (which is enclosed in the PCMCIA card 1 shown in Figure 1) when the modular jack assembly 2 is mounted thereon. In other words, the combination of the slot 7 and connection portions 10 of contacts 3a and 4a cooperate to act as a card edge connector suitable for receiving and electrically connecting with the edge 31 of circuit board 8. Such a configuration enables a single contact member to electrically connect the plug to the circuit board thereby eliminating intermediate circuitry and simplifying the modular jack assembly and its connection to the circuit board.

With reference to the specific embodiment of the invention shown in Figures 4 and 5, the free end 11 of the plug-engaging portion 40 of the contact is positioned within a slot 42 in the lower wall 41 of the receptacle. The free end 11 is connected to an upwardly angled section 43 that is positioned to engage with the modular plug when received within the receptacle. The upwardly angled section 43 is about 4 mm in length and extends from the free end 11 at an angle of about 30 to 45 degrees from the lower wall 41. An

elongated arm portion 44 is connected to the upwardly angled section 43. The elongated arm portion 44 is about 10.0 mm long and extends from the upwardly angled section 43 at an upward angle of between about 5 and 15 degrees from the lower wall 41. The elongated arm portion 44 is connected to the connection portion 10 of the contact. The connection portion 10 is anchored along a rear portion 45 of housing 6. The connection portion 10 is curved around the rear portion 45 to anchor or otherwise secure the contact to the housing. Preferably, the connection portion 10 extends into the slot 7 to a free end 12. The free end 12 resiliently engages an electrical contact such as a pad on the top surface of the circuit board 8 when the board edge is received within the slot.

Although not evident from the figures, the contacts 3a and 4a of the present invention are more compliant than RJ-standard contacts, not only because they have a free forward end 11, but also because they preferably are more slender than standard RJ contacts. For purposes of describing the dimensions of the contacts of the present invention to those of the RJ-standard, reference is made to the thickness t and width w of the contacts as shown in Figure 4. In the preferred embodiment, the thickness is about 25% to about 75% less than the applicable RJ-standard, and, more preferably, about 50% less, while the width is about 5% to about 15% less than the applicable RJ-standard, and, more preferably, about 10-12% less. For example, in an RJ-11- or RJ-45-style connector, it has been found that contacts with a thickness of about 0.005" to about 0.014" and a width of about 0.014" to about 0.016" are effective, and, for optimum compliance, a thickness of about 0.009" and a width of about 0.015" is preferred.

Because the contacts are less substantial than their RJ counterparts, a reduced normal force is also observed. Given the length, width and thickness of the contacts of the present invention, a normal force of less than about 25% to 80% of the applicable RJ-

standard is preferred, and a normal force of about 65% of the applicable RJ-standard is more preferred. For example, it has been found that a contact having a normal force of about 30g to about 50g is effective, and, for optimum compliance, a contact having a normal force of about 35g is preferred.

- 5 Despite deviations from the RJ standard, applicants have found that the performance of the contacts does not suffer. Indeed, as a result of being more compliant, the modular jack connectors of the present invention are rated for significantly more connections than are their RJ-standard counterparts. In a preferred embodiment, the connectors of the present invention are rated for at least about 1000 mating cycles, more preferably, for at least about 2000 mating cycles and, even more preferably, for at least about 3,000 mating cycles.

- 10 The compliance is sufficient such that if an RJ-11 plug is mistakenly inserted into an RJ-45 receptacle, the outer two contacts of the RJ-45 receptacle are not bent beyond their elastic limit. Consequently, when the mistake is noted and the RJ-11 plug is withdrawn, the outer two contacts of the RJ-45 receptacle return back to their normal, unmated position, without damage.

WHAT IS CLAIMED IS:

1. A modular jack connector assembly comprising:

a dielectric housing having a front and rear orientation and defining at least one

5 receptacle adapted for receiving a mating plug; and

a plurality of contacts disposed in said housing, each contact being secured to a rear portion of said housing, each contact extending forward from said rear

portion to a free end such that a portion of said contact forward of said rear

portion electrically connects with a mating plug when the mating plug is

10 received within said receptacle.

2. The assembly of claim 1, wherein said housing has a rear side defining a slot suitable for receiving an edge of a circuit board, and wherein a connection portion of each

contact extends from said rear portion of said housing into said slot such that when said

15 housing is mounted to a circuit board a portion of said connection portion makes contact with the circuit board.

3. The assembly of claim 1, wherein contact compliance is sufficient such that the connector is rated for at least about 2000 mating cycles.

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4. The assembly of claim 1, wherein said receptacle is configured to receive a mating plug that conforms to the RJ-standard.

5. The assembly of claim 4, wherein said contacts have a normal force which is about

25 30% to about 80% below the RJ-standard for normal force.

6. The assembly of claim 4, wherein said contacts are less thick and more narrow than those conforming to RJ-standards.

7. The assembly of claim 6, wherein the thickness of said contacts is about 25% to about 75% below that required under the RJ-standards, and the width of said contacts is about 5% to about 15% below that required under the RJ-standards.

8. The assembly of claim 4, wherein said receptacle is configured to receive plugs that conform to the RJ-11 standard

9. The assembly of claim 4, wherein said receptacle is configured to receive plugs that conform to the RJ-45 standard

10. The assembly of claim 9, wherein said contacts are sufficiently compliant such that if an RJ-11 plug is inserted fully into said receptacle, the elastic limit of said contacts is not exceeded.

11. The assembly of claim 1, wherein said contacts have a normal force less than about 50g.

12. The assembly of claim 1, wherein the thickness of said contacts is about 0.005" to about 0.014" and the width of said contacts is about 0.014" and about 0.016".

13. The assembly of claim 1, wherein said housing comprises one receptacle.

14. The assembly of claim 1, wherein said housing comprises two or more receptacles.

15. A PCMCIA card comprising:

a card housing;

5 a circuit board mounted in said card housing; and

a modular jack connector assembly card-edge connected to said circuit board, said modular jack assembly comprising:

a dielectric housing having a front and rear orientation and defining

at least one receptacle adapted for receiving a mating plug;

and

a plurality of contacts disposed in said housing, each contact being

secured to said housing at a rear portion thereof, each

contact extending forward from said rear portion to a free

end such that a portion of said contact electrically connects

with a mating plug when the mating plug is received within

said receptacle.

ABSTRACT

A modular jack connector assembly comprising: (a) a dielectric housing having a front and rear orientation and defining at least one receptacle adapted for receiving a mating plug; and (b) a plurality of contacts disposed in the housing, each contact being
5 secured to the housing at a rear portion thereof, each contact extending forward from the rear portion to a free end such that a portion of the contact electrically connects with a mating plug when the mating plug is received within the receptacle.

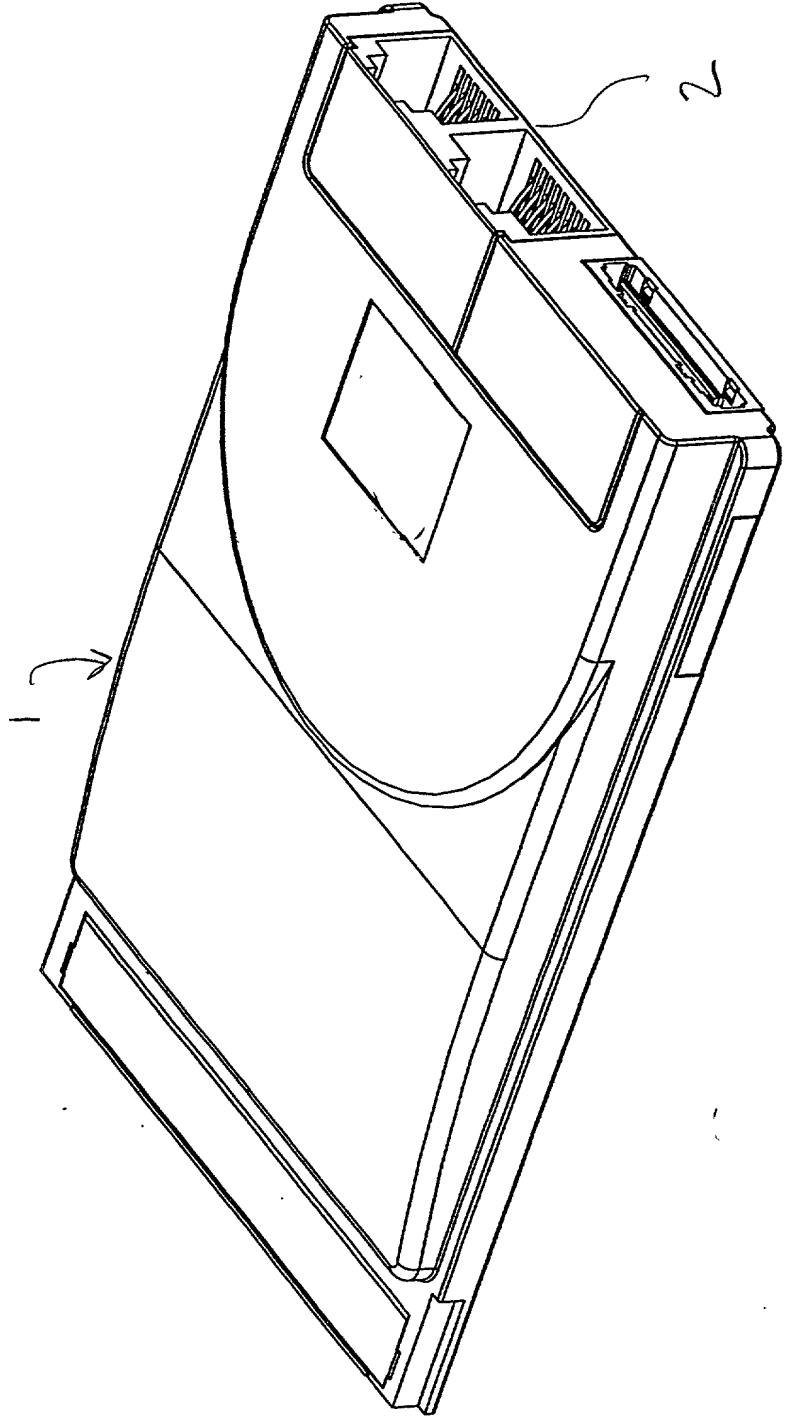


Fig. 1

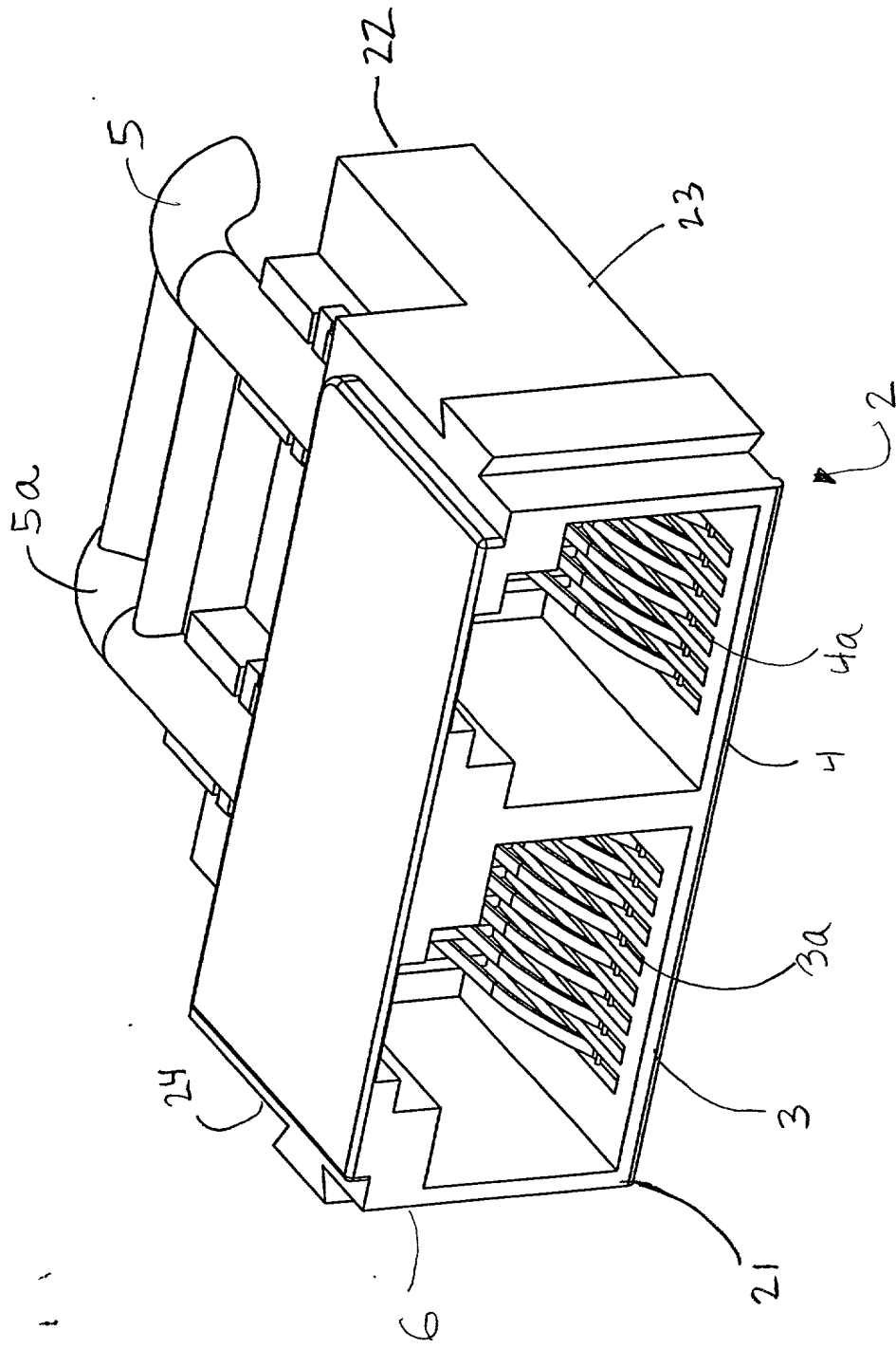


Fig. 2

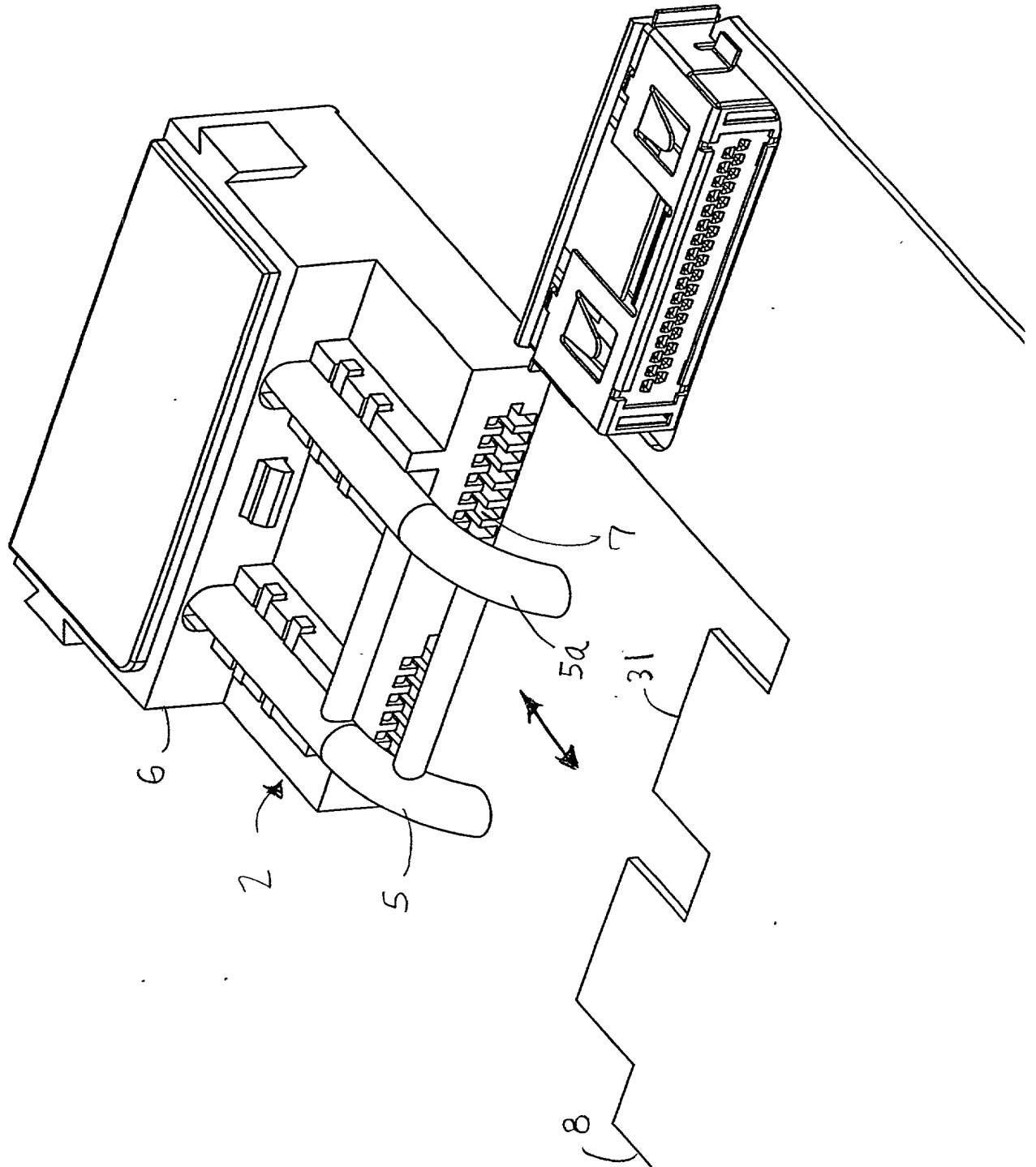


Fig. 3

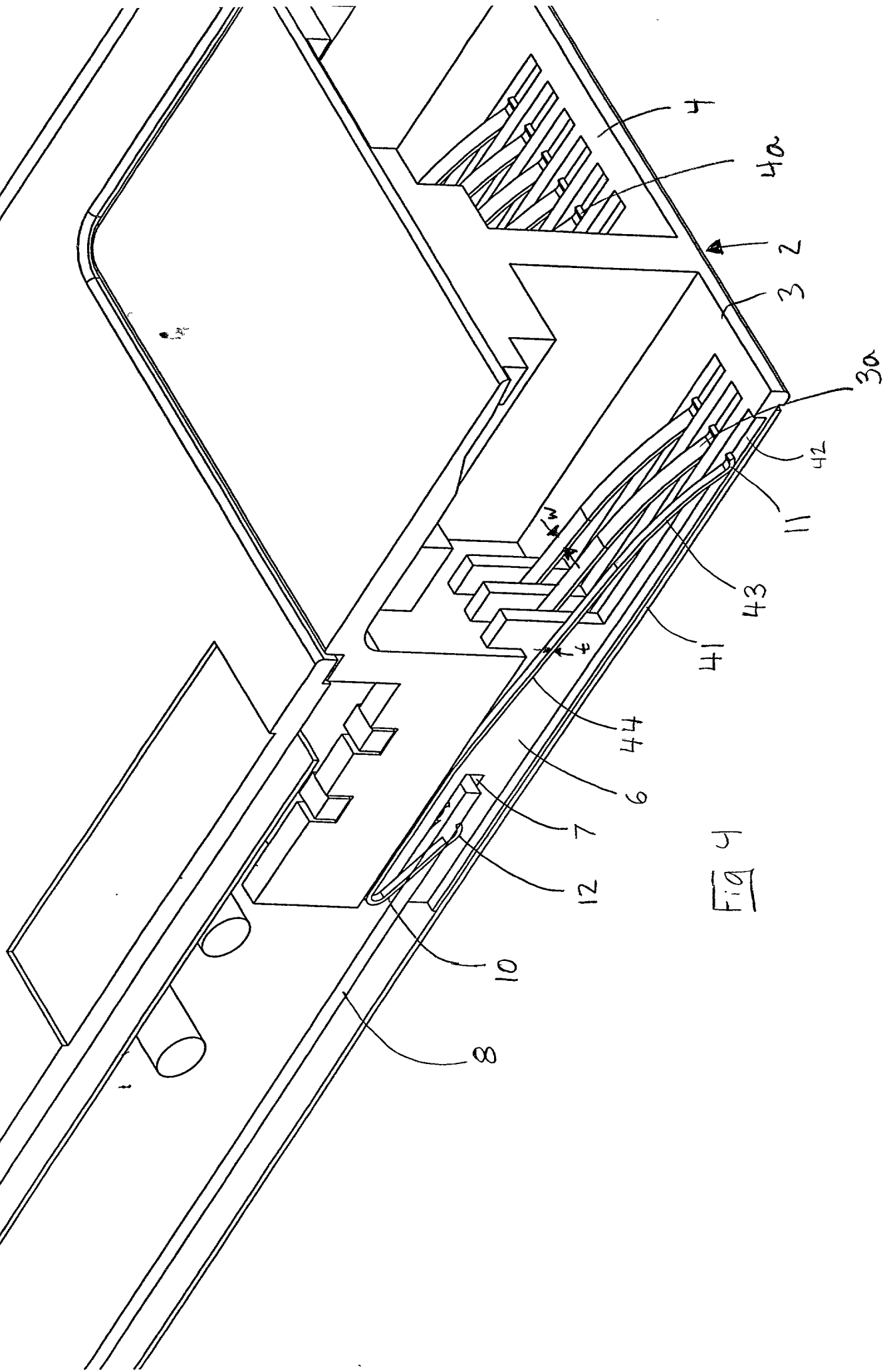


Fig 4

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Docket No. 17499

DECLARATION AND POWER OF ATTORNEY

As a below named inventor, I hereby declare, of my own knowledge or on information and belief, that:

My residence, post office address and country of citizenship are as stated below next to my name;

I am the original, first and sole inventor, if only one inventor is identified below, or an original, first and joint inventor, if more than one inventor is identified below, of the subject matter which is claimed and for which a patent is sought and which is entitled:

COMPLIANT MODULAR JACK

and which is described and claimed:

 X in the attached application including specification and claims if this line is marked, or
 in the original specification and claims filed on as U.S. Patent Application Number or PCT International Application Number .

I have reviewed and understand the contents of the specification and the claims;

I acknowledge the duty to disclose information which is material to the examination of the application in accordance with 37 CFR §1.56(a). The text of 37 CFR §1.56(a) states,

"A patent by its very nature is affected with a public interest. The public interest is best served, and the most effective patent examination occurs when, at the time an application is being examined, the Office is aware of and evaluates the teachings of all information material to patentability. Each individual associated with the filing and prosecution of a patent application has a duty of candor and good faith in dealing with the Office, which includes a duty to disclose to the Office all information known to that individual to be material to patentability as defined in this section. The duty

of the prior application and the national or PCT international filing date of the continuation-in-part application.

I claim foreign priority, pursuant to 35 USC §119(a)-(d) of an application for patent or inventor's certificate, and identify below said application (if any is identified) and any such foreign application (if any is identified) having a filing date before that of the application on which foreign priority is claimed;

Application No: _____ Country: _____
Filing Date: _____

I hereby declare that all statements made of my own knowledge are true and that all statements made on information and belief are believed to be true, and I am warned that willful false statements and the like are punishable by fine or imprisonment, or both, (18 USC §1001) and may jeopardize the validity of the application or any patent issuing thereon.

I hereby appoint Michael J. Aronoff (Registration No. 37770), Brian K. Dinicola (Registration No. 36122), Bradley N. Ditty (Registration No. 40994), Robert J. Kapalka (Registration No. 34198), Driscoll A. Nina, Jr. (Registration No. 34685), and Mark K. Young, (Registration No. 38666) and whose post office address is: The Whitaker Corporation, 4550 New Linden Hill Road, Suite 450, Wilmington, DE 19808-2952, or their duly appointed associate, my attorneys or agents with full powers of substitution and revocation, to prosecute this application, to make alterations and amendments therein, to receive the Letters Patent, and to transact all business in the U.S. Patent and Trademark Office in connection therewith.

Direct all correspondence to the address:

Tyco Technology Resources
4550 New Linden Hill Road
Suite 450
Wilmington, Delaware 19808-2952

Randy Gray Simmons

Full Name of First Inventor

Randy Gray Simmons

Inventor's Signature

9/28/00

Date

USA / 196 Bradford Place Lane, Lewisville, NC 27023

Citizenship / Residence

196 Bradford Place Lane, Lewisville, NC 27023

Post Office Address

Don Kevin Willis

Full Name of Second Inventor (If Any)

Don K. Willis

Inventor's Signature

9/28/00

Date

USA / 1636 Windsong Court, Winston-Salem, NC 27127

Citizenship / Residence

1636 Windsong Court, Winston-Salem, NC 27127

Post Office Address

Kevin John Peterson

Full Name of Third Inventor (If Any)

Kevin John Peterson

Inventor's Signature

9/28/00

Date

USA / 4001 Wellingham Lane, High Point, NC 27265

Citizenship / Residence

4001 Wellingham Lane, High Point, NC 27265

Post Office Address